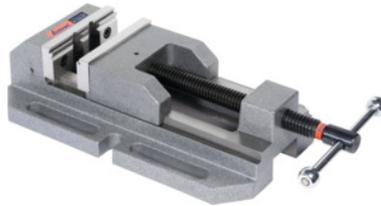


**Garant****Manual vice for drilling machines, Jaw width A: 100mm****Order data**

Order number	365035 100
GTIN	4045197770684
Item class	31S

**Description****Version:**

- **Sturdy design with strong spindle.**
- **Jaws through hardened and ground.**
- **Precise clamping due to long flat guide.**
- **One jaw with horizontal and vertical prismatic profiles for round material, one jaw smooth.**
- **Both jaws are stepped at the top to clamp flat parts.**
- **Patent-pending integrated eccentric quick clamping for a secure grip on the drilling machine table.**
- **The quick clamping in the area of the grooves makes it possible to process the clamped workpiece flexibly and efficiently at any desired position on the entire drilling machine table without re-clamping.**

**Application:**

For clamping components on drilling machines.

**Material:**

Body and movable jaw made of special cast iron.

**Accuracy:**

Within **0.10 mm**.

**Technical description**

Base body width B	174 mm
Base body length a	286 mm

Colour code for suitable accessories	BM vice, blue
Jaw height C	32 mm
Clamping slot spacing	141 mm
Clamping slot width	17 mm
Overall height c	82 mm
Weight	11.7 kg
Jaw width A	100 mm
maximum overall length L <sub>4</sub>	474 mm
Clamping range b	143 mm
Type of product	Drilling machine vice

## Accessories

Pair of spare jaws (2 pieces) for quick-release vice or drilling machine vice for type 100	365036 100
Backstop Type 1	365028 1
Slide for No. 365023	365025
Spare spindle for drilling machine manual vice for type 100	365037 100